

GRANITEN FLEXLINE APPLICATION: SECONDARY PACKAGING OF BOTTLES

The modular and scalable Graniten Flexline platform, has a close-to-zero (C2Z) changeover time, allowing for an efficient and agile move towards personalized medicine, and 'batch size one'.

This Graniten Flexline example, handles the secondary packaging step of filled and closed plastic bottles, leaving the line as traceable cartons. The seven modules selected, correspond to the customer's specific process needs, but can be altered to fit your process.

Main Features

- Line includes following process steps:
 - Bottle wrap around labelling
 - Carton erecting (tuck-in)
 - Leaflet folding + bottle insertion
 - Booklet feeding + insertion
 - Carton closing (tuck-in)
 - Vignette + tamper evident labelling
 - Carton printing + unit aggregation
- Handling 9 types of bottles (3 round, 6 rectangular). For this example with the following dimensions: \varnothing 40-60 mm, and H 60-120 mm.
- Packaging 5 types of cartons from 60x60x100 mm to 85x80x155 mm.
- Scalable & upgradeable - new modules can be easily added or upgraded at a later stage, thereby extending the life of the investment.
- One HMI controlling the entire line and communicating to the local MES system.

Technical Data

Applications:

Bottles

Capacity

15 ppm

Technical changeover time:

< 3 min. Only the recipe needs to be changed on the HMI, no change parts, allowing minimal order sizes

Flexibility

Handles a wide range of formats

Scalable and upgradeable:

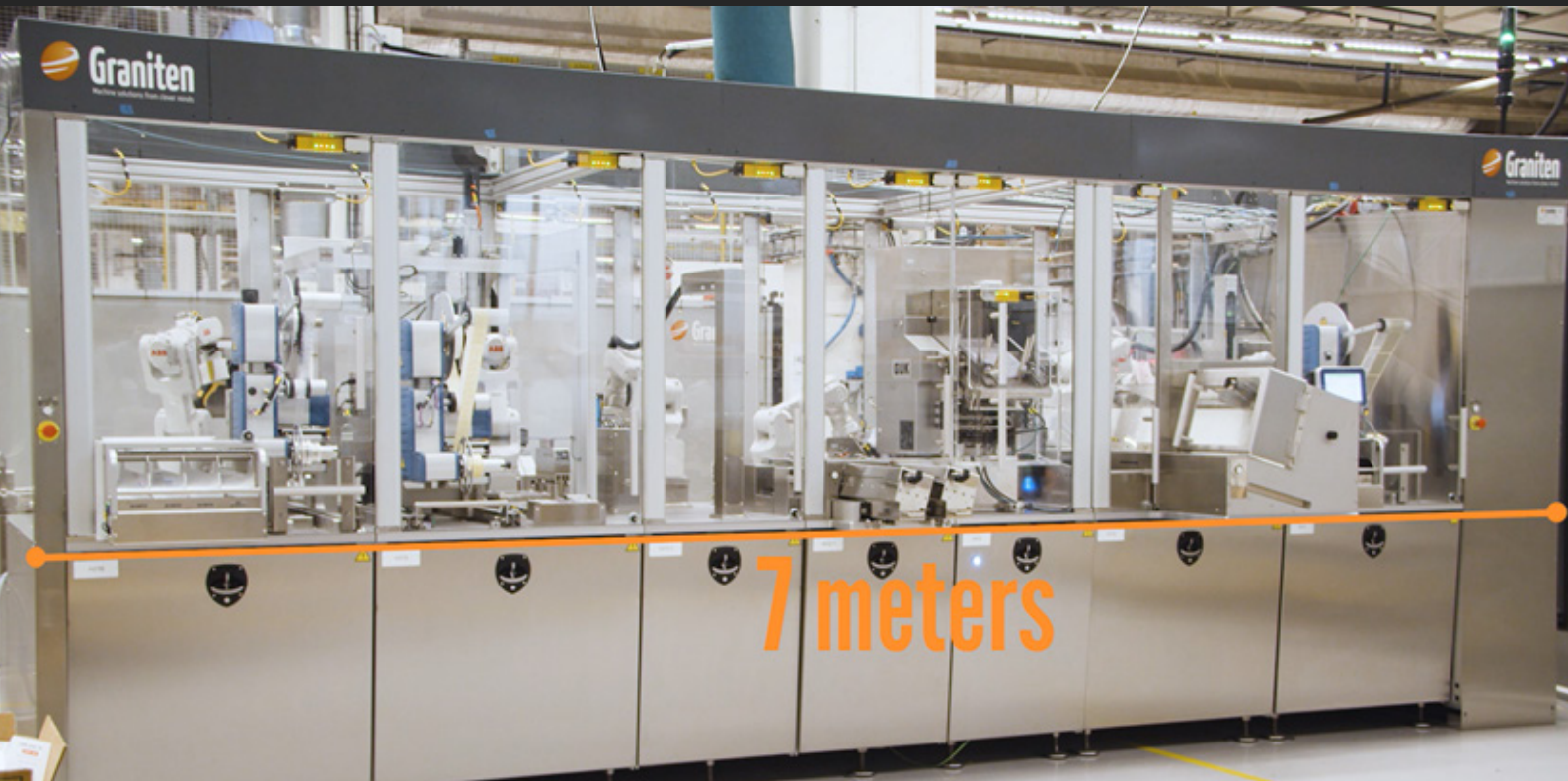
Adapt to your changing production requirements

Footprint:

7 m long & 2,1 m wide



Graniten offer turn-key machinery innovation for the Pharma and Healthcare industry, focusing on faster and more reliable changeovers and low total cost of ownership with a small footprint to increase overall efficiency.



GRANITEN

Kärrastrandsvägen 125A
451 76 Uddevalla
Sweden
Phone: +46 (0)522 239 00
Email: info@graniten.com

- Graniten Flexline Platform
- End of Line solutions
- Blow Fill Seal Finishing Lines
- Custom machinery

As one of the world's most innovative automation companies, we help our customers to use automation efficiently, to increase their productivity and to lower environmental impact in a sustainable way. Our product range for Pharma, focuses on primary and secondary packaging of small batches, and a wide variety of tertiary end of line packaging. From clinical trials to full scale production equipment, and custom innovations.

**Scalable | Upgradable | Flexibility Modularization | Vision Technology
Intelligent Solutions | Robotic Applications**

www.graniten.com

MACHINE SOLUTIONS FROM CLEVER MINDS